

29763 Chevy/GMC Ext Cab 4 Door 1500 '99-C 2500/3500 '02-C

Parts List...

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| <ul style="list-style-type: none"> 2 ea. step bars 2 ea. rear mount brackets (large) 4 ea. 3/8" x 1 1/4" bolts 4 ea. 3/8" lock washers 4 ea. 12mm-1 3/4" 120mm bolts 8 ea. 1/2" lock washers | <ul style="list-style-type: none"> 2 ea. front mount brackets (small) 2 ea. rear mount braces 4 ea. 3/8" nuts 8 ea. 3/8" flat washers 4 ea. 1/2" x 2" bolts 8 ea. 1/2" flat washers |
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INSTRUCTIONS:

- 1.- Read and understand instructions completely before beginning installation.
- 2.- Bolt mounting brackets to step bar tubes as shown below at correct location for your vehicle. (See the drawing).
- 3.- Remove the four applicable body mounting bolts from the vehicle. (These are M12-1.75mm metric bolts that require a 15mm wrench for removal). These four bolts are not reused in this installation.
- 4.- The body mounting steel washer plates and rubber cushions are reused between the body mount and the side bar mounting bracket.
- 5.- Place the auxiliary rear bracket to the frame and on the other side to the rear bracket as shown in the picture, using 3/8" x 1" bolts.
- 5.- Position the Side Bar assembly up under the body mounts. Install the M12-1.75x120mm hex head bolt, 1/2" lock washer and 1/2" flat washer up through the hole in the mounting bracket and the body mounting washer plate and cushion as shown. Torque the M12-1.75x120mm hex bolt to 45 lb ft.
- 6.-Keep your side bar clean and waxed to prevent corrosion. Use non abrasive automotive type wax.

